

TECHNICAL DATA SHEET PEBAX® 7233 SA 01

POLYETHER BLOCK AMIDE PELLET

PEBAX® 7233 SA 01 is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SA grade offers the highest quality. It is used in sport and consumer applications, especially when food contact compliance is requested.

DESIGNATION

PEBA

MAIN APPLICATIONS

- Industry - Others
- Industry - Distribution

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Film Extrusion
- Injection Molding
- Tube Extrusion

RHEOLOGICAL PROPERTIES

プロパティ	価値	テスト基準
Shrinkage, Parallel (t+24h)	0.8 %	ISO 294-4
Shrinkage, Normal (t+24h)	0.9 %	ISO 294-4

MECHANICAL PROPERTIES

プロパティ	DRY / COND VALUE*	テスト基準
Charpy notched impact strength, 23°C (73°F)	- / 15 kJ/m ²	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 10 kJ/m ²	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 513 MPa	ISO 178
Stress at break, 23°C (73°F), 50 mm/min	- / 56 MPa	ISO 527-1/-2
Nominal strain at break, 23°C (73°F), 50 mm/min	> 300 / > 300 %	ISO 527-1/-2

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

THERMAL PROPERTIES

プロパティ	価値	テスト基準
Melting temperature, 10°C/min	174 °C	ISO 11357-1/-3
Vicat softening temperature, 50N at 50°C/h	106 °C	ISO 306

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OTHER PROPERTIES

プロパティ	価値	テスト基準
Specific gravity, 23°C (73°F)	1.01 g/cm ³	ISO 1183-1
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	0.7 %	ISO 62
Water absorption, 23°C(73°F), immersion, equilibrium	0.9 %	ISO 62

包装

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 20 kg / 44 lb bags
- 25 kg / 55 lb bags

賞味期限

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- 典型的な熔融温度 (最小 / 推奨 / 最大) - 射出成形: 230°C / 260°C / 290°C (445°F / 500°F / 555°F)
- 典型的な金型温度 - 射出成形: 20-60°C (70-140°F)
- Drying time and temperature: 70-80°C (160-175°F) / 4-6 hours

REGIONAL AVAILABILITY

Asia Pacific, Europe, Latin America and the Caribbean, Middle East, Northern America

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